



First choice when
quality counts.™

Husky Twistork Agitator Pump System

- Gentle “whipfree” mixing action reduces degradation and splashing
- Stainless steel with acetal or polypropylene construction pump
- Integral system simplifies installation by eliminating messy hose and fitting connections
- Quiet, versatile pump connected to agitator lifts solids from bottom of tank and mixes while maintaining suspension
- Recommended for viscosities up to 1000 cps*

**Simultaneous
mixing and
evacuating
speeds up your
production line!**

Graco combined two successful technologies to create a new package: the high performance Husky 715 diaphragm transfer/supply pump and the powerful new Twistork bung-mounted agitator/mixer.

This closed system prevents evaporation, reducing VOC emissions. This maintains the purity of the material in the drum and simplifies drum agitation and transfer for improved efficiency and quality.

Typical Fluids Handled

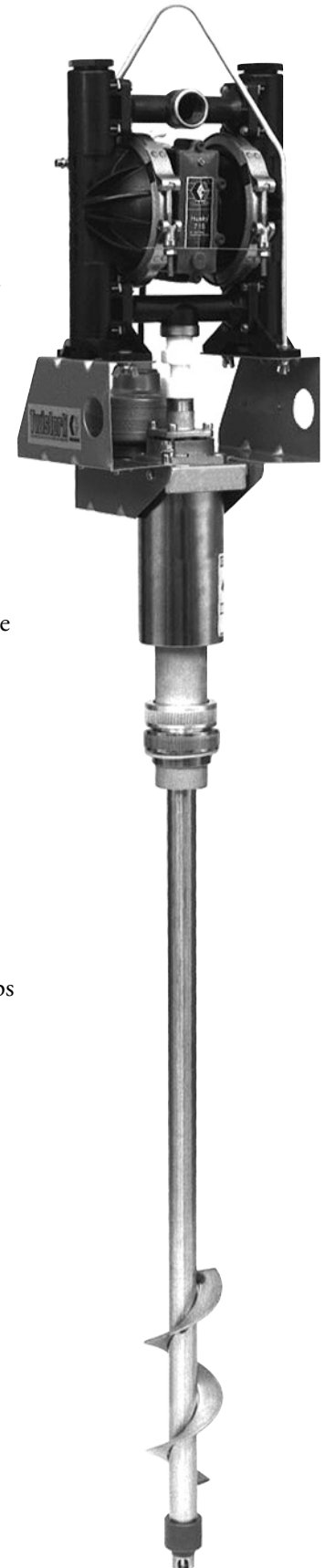
- Mixes most paints, resins, urethanes, epoxies and latex materials – excellent for viscosities to 1000 cps
- Husky 715 available in polypropylene/Teflon® and acetal/Teflon combinations for a wide range of fluids

Typical Applications

- Drum agitation and evacuation
- Tint or dye agitation and supply
- Chemical agitation and transfer
- Thixotropic material agitation and transfer

* *Mixing effectiveness and pump flow rate are significantly impacted by fluid viscosity.*

Teflon® is a registered trademark of Du Pont.



Technical Specifications

Max. working pressure 100 psi (0.7 MPa, 7 bar)
Air pressure operating range 25-100 psi
(0.175-0.7 MPa, 1.75-7 bar)

Max. siphon flow rate
with 100 cps material 12 U.S. gpm (45.4 lpm)
with 1000 cps material 1.2 U.S. gpm (4.54 lpm)

Air inlet quick-coupler, nipple (pin)

Fluid outlet 3/4 npt(f)

Max. recommended agitator speed 800 rpm

Agitator air consumption
at 400 rpm 2.5 scfm (0.07 m³/min)
at 800 rpm 5.7 scfm (0.16 m³/min)

Pump air consumption
at 12 gpm (45.4 lpm) approx. 12 scfm (0.34 m³/min)

Dimensions 61 in. H x 8.8 in. W x 11.4 in. D
(1549 mm H x 224 mm W x 290 mm D)

Wetted parts 304 & 316 SST, graphite-filled Teflon[®]

Bearing nut wetted part
238-859 Rulon[®] LR
238-860 Delrin[®] AF

Instruction manual 308-656

Rulon[®] is a registered trademark of Dixon, a division of Furon.

Teflon[®] and Delrin[®] are registered trademarks of Du Pont.

Accessories

222-011 Grounding Clamp

236-984 Strainer Inlet Kit

Repair Kits

D06-911 Husky Polypropylene/Teflon[®] Pump Repair Kit

D06-211 Husky Acetal/Teflon Pump Repair Kit

224-820 Pump Air Valve Replacement

207-335 Twistork Motor Repair Kit

236-762 Shaft Seal Repair Kit

Teflon[®] is a registered trademark of Du Pont.

Ordering Information

238-859 Twistork with Polypropylene/Teflon Pump

238-860 Twistork with Acetal/Teflon Pump