



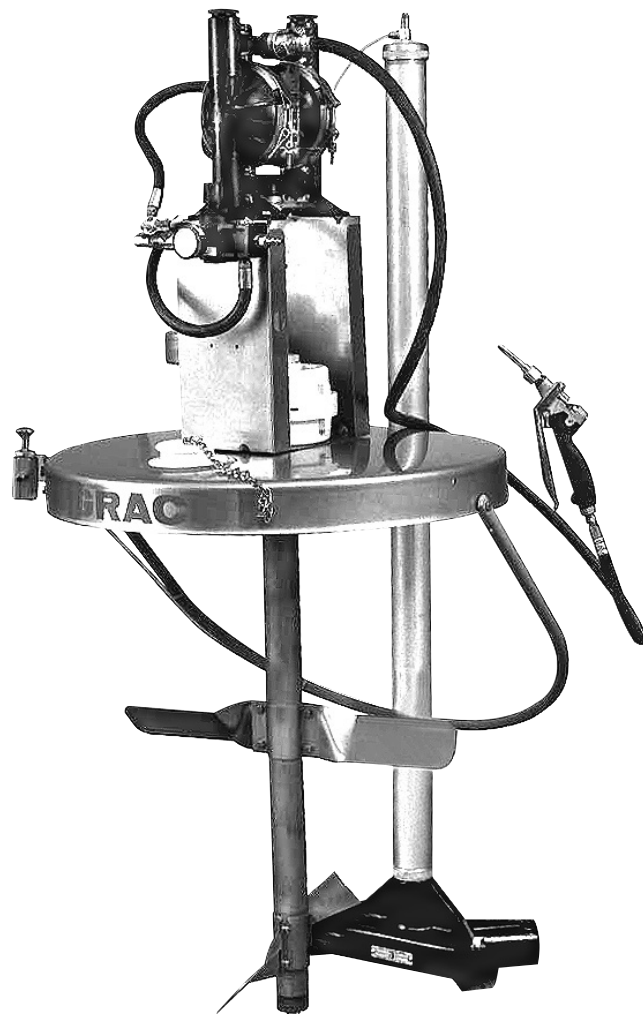
First choice when
quality counts.™

Husky Dispensing Package For 55 Gallon (200 Liter) Drums

PACKAGES

**Drum
dispensing
package
saves time,
dollars and
shop space**

- **Waterborne and solventborne compatible construction satisfies a wide range of fluid compatibility requirements**
- **Full-width mixing provides color and material consistency throughout the drum**
- **Lube-free pump and mixer eliminates oil contamination and reduces ongoing maintenance requirements**



Graco's new air-powered mixing and dispensing system provides clean and accurately-controlled dispensing and supply. It is easy to install and operate. This fully-integrated system includes a Husky 715 pump, dispense valve, mixer, cover, and lift system.

Material transfers from 55 gallon (200 liter) bulk supplies, allowing for low material purchase prices and reducing material waste. It also virtually eliminates container disposal/recycling problems. This dispensing package provides immediate quality improvements and dollar savings.

Typical Fluids Handled

- Waterborne and solventborne tints
- Stains
- Resins
- Paint

Typical Applications

- Tint dispensing from drums to scales for accurate metering by weight in paint and dye processing plants
- Similar applications where 55 gallon (200 liter) drums of material need to be supplied for batch metering

Technical Specifications for Agitator

Max. air input pressure	100 psi (7 bar)
Max. flow at 100 cps	12 U.S. gpm (45.5 l/min.)
Max. flow at 1000 cps	1.2 U.S. gpm (4.5 l/min.)
Motor power rating	
At 1200 rpm	0.25 hp (186 W)
(shaft at 50 rpm) using 12 cfm (0.34 m ³ /min)	
At 2400 rpm	0.6 hp (373 W)
(shaft at 100 rpm) using 20 cfm (0.56 m ³ /min)	
Max. recommended shaft rpm	100
Gear reducer ratio	24:1
Span of agitator blades	20 in. (508 mm)
Max. air input pressure	100 psi (7 bar)
Wetted parts	. . . 304, 304/304L SST, Delrin [®] A/F, nylon, Teflon [®]

Delrin[®] and Teflon[®] are registered trademarks of Du Pont.

Ordering Information

- 231-418 Husky Drum Dispensing Package**
Includes 6 ft. (2 m) hose and Ultra-Lite™ 4000 SD Flow Gun.
- 231-419 Husky Drum Dispensing Module without Hose and Gun**

Repair/Service Kits

- 238-251 Agitator Bearing Repair Kit**
- 224-820 Pump Air Valve Service Kit**
- D06-211 Pump Fluid Service Kit**
- 237-596 Ultra-Lite 4000 SD Repair Kit**

Technical Specifications for Husky 715

Maximum fluid pressure	100 psi (7 bar)
Maximum package delivery	12 U.S. gpm (45.5 l/min.)
Displacement	0.08 gallon (0.3 liter)
Maximum pump speed	200 cycles/min.
Maximum size pumpable solids	3/32 in. (2.4 mm)
Air pressure operating range	25-100 psi (1.7-7 bar)
Operating temperature range	40°-150°F (5°-65°C)
Maximum noise level	85 dB(A)
Maximum air consumption	19 scfm
Maximum recommended viscosity	5000 cps
Wetted parts	acetal, Teflon [®]

Technical Specifications for Drum Dispense Package

Weight	160 lbs. (72.6 kg)
Elevator mounting hole layout	55 in x 8.88 in. (140 mm x 225 mm)
Height of raised elevator	95 in. (2413 mm)

Instruction Manuals

Drum dispensing package	308-666
Husky 715	307-444
Back-gearred agitator	308-609
Ultra-Lite 4000 SD flow gun	308-253