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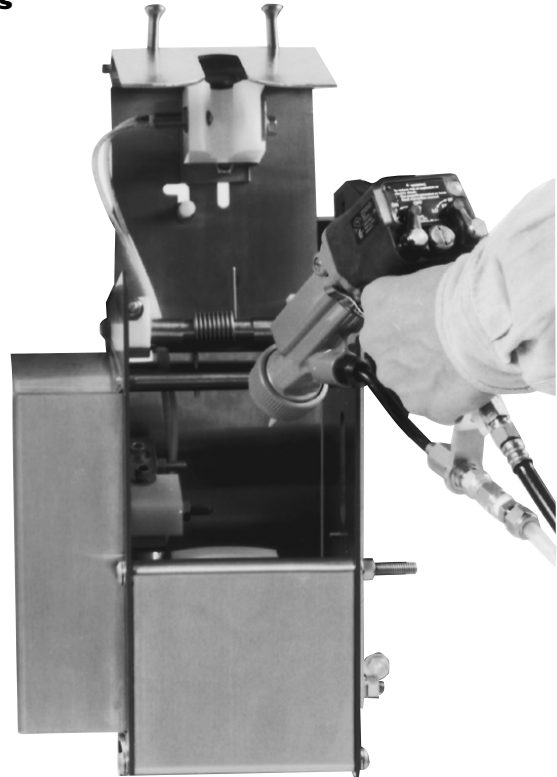
# Gun Flush Box™

- **Automatically flushes the exact amount of solvent required, reducing solvent waste and disposal costs**
- **Works with all Graco manual guns and most other manufacturer's manual guns**
- **Prevents spraying of atomized solvents during flushing**
- **Designed to handle single or plural component waterborne or solventborne materials**

**Automated  
enclosed  
flushing system  
for manual guns**

Designed to work in conjunction with a Graco Precision Mix® or Color Change System®, Graco's newly developed Gun Flush Box will optimize the flush cycle for periodic solvent flushes and color changes.

With the applicator gun in place, the remote controller triggers pneumatic actuators inside the Gun Flush Box to purge unused material and flush solvent into an enclosed collection container.



## **Benefits**

### **Reduces Solvent Use And VOC Emissions**

Flushes the exact amount of solvent required into an enclosed collection container. This may reduce wasted solvent and related disposal costs by over 20%. It also helps to reduce VOC emissions and/or avoid air permitting violations.

### **Improves Production Efficiency**

The remote controller automatically directs the flushing sequence, assuring consistent flushes and color changes, and releasing operators to perform other tasks.

### **Contains Atomized Solvent During Flushing**

Reduces operator exposure to atomized solvent.

### **Reduces Maintenance Costs**

The remote controller automatically purges mixed material should pot life expire in a gun inserted in the Gun Flush Box. This eliminates hardened 2K material in the paint system and applicator gun.

## Technical Specifications

Wetted materials	stainless steel, nylon, Delrin®
Waste container port	2 npt(f)
Weight	22 lb (9.6 kg)
<b>Dimensions (L x W x H)</b>	
Door Closed	11 in. x 7 in. x 16 in. (22 cm x 19 cm x 47 cm)
Door Open	11 in. x 7 in. x 23 in. (33 cm x 19 cm x 68 cm)

Delrin® is a registered trademark of Du Pont.

## Standard Features

### Safe

- Interlock sensors initiate only when door and gun are in position
- Atomizing air is disabled during flush. Prevents spraying of atomized solvent and eliminates any high voltage hazard with Graco electrostatic guns
- No electrical components for safe operation in hazardous areas

### Durable

- All components stainless steel, Nylon or Delrin
- Only five moving parts for long life and low maintenance

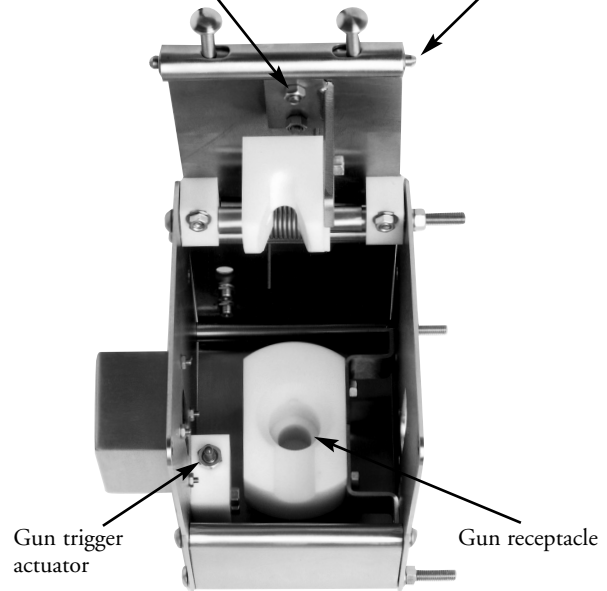
### Versatile

- Adaptable gun holster design works with all Graco manual guns
- Mounting options for pedestal, drum or wall (left or right)

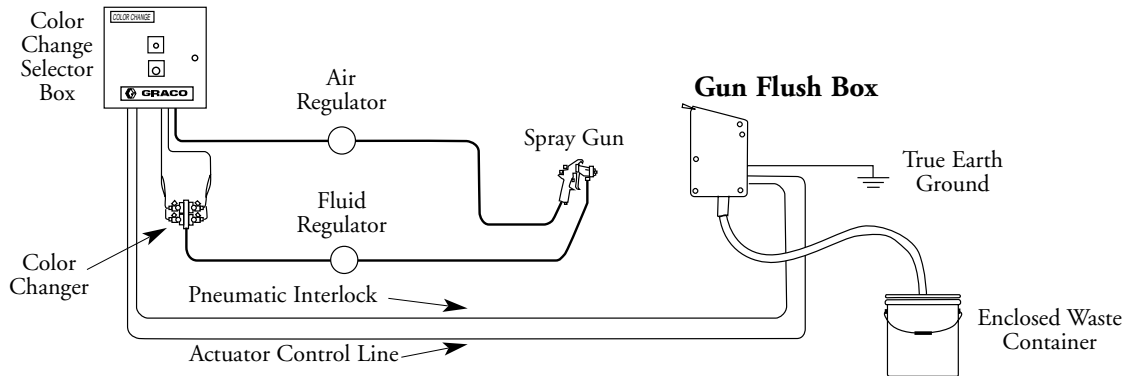
Interlock sensor detects:

- Gun in position
- Door locked

Self-locking door latch



## Typical Color Change System Installation



This product is a Graco Engineered Application Solution (EAS). It will be custom designed and engineered to meet your exact application needs. Please contact Graco EAS at 612-379-3640 or fax at 612-378-3541 for engineering assistance and quotation development information.